

Work Order ID 53445



Page 1

November 5, 2009 9:57:25 AM

Item ID: D3182-1

Accept



Setup Start



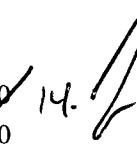
Revision ID: A

Stop



Item Name: Hinge

Start Date: 05/11/2009 Start Qty: 4.00



Cust Item ID:

Required Date: 19/11/2009 Req'd Qty: 4.00



Customer:

Reference:

Approvals: Process Plan: *BB*

Date: 09/11/5

Tooling:

Date:

Run Start



QC: _____

Date: _____

SPC (Y/N):

Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

| Draw Nbr | Revision Nbr |
|----------|--------------|
| D3182 | Rev A |

100

0.00



FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D3182 Dwg Rev: *A* Prog Rev: *A* 2-
Deburr if necessary*HB 9-11-6*

110

QC2- Inspect parts off machine FAI/FAIB

0.00



Memo

0.00

QC

Quality Control

HB 9-11-6

120

QC8- Inspect parts - second check

0.00



Memo

0.00

QC

Quality Control

*14**109-11-09*

Work Order ID 53445

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November 5, 2009 9:57:25 AM

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Setup Start



Revision ID: A

Stop



Item Name: Hinge

Start Date: 05/11/2009 Start Qty: 4.00



Cust Item ID:

Required Date: 19/11/2009 Req'd Qty: 4.00



Customer:

Reference:

Approvals: Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start



QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



Small Fab

0.00

N/A *F* done 2 100

Small Fab

Memo

0.00

Small Fab

Deburr if necessary

140



QC5- Inspect part completeness to step on W/O

0.00

QC

Memo

0.00

Quality Control

150

Identify as per dwg & Stock Location: *basket*

0.00

Packaging

Memo

0.00

Packaging

Work Order ID 53445

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November 5, 2009 9:57:25 AM

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Setup Start



Revision ID: A

Stop



Item Name: Hinge

Start Date: 05/11/2009 Start Qty: 4.00



Cust Item ID:

Required Date: 19/11/2009 Req'd Qty: 4.00



Customer:

Reference:

Approvals:

Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/11/10 *[Signature]*MF
09-11-10

Picklist Print

Page 1

November 5, 2009 9:57:30 AM

Work Order ID: 53445



Parent Item: D3182-1RevA



Parent Item Name: Hinge

Start Date: 05/11/2009

Required Date: 19/11/2009

Comments:

Start Qty: 4.00

Required Qty: 4.00

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Remaining Qty To Pick | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|-----------|
| M304S11GA | | Purchased | | No | | 100 | sf | 134.2057 | 0.2509 | | 01. | HB 9-11-6 |

304/316 0.125 Sheet

Warehouse

Location

Main Warehouse

| | |
|--------|-------------|
| MAT | 134.2056979 |
| 111018 | 6.20569789 |
| 112663 | 128 |

Loc Qty

Loc Code

111018

01

53445

| | | |
|-----------------------|--------------|-------------|
| DART AEROSPACE LTD | Work Order: | 53445 |
| Description: Hinge | Part Number: | D3182-1 |
| Inspection Dwg: D3182 | Rev: A | Page 1 of 1 |

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

| | |
|--------------|--------|
| Measured by: | RB |
| Date: | 9-11-6 |

Audited by:

| | |
|----------------------------|-----|
| Prototype Approval: | N/A |
| Date: | N/A |

| Rev | Date | Change | Revised by | Approved |
|-----|----------|-----------------|------------|----------|
| A | 06.10.12 | New Issue | KJ/JLM | |
| B | 08.01.16 | 3.718 was 3.178 | KJ/EC/DD | KA |

DART

| | | | |
|----------|----------|---|--------------|
| DESIGN | DRAWN BY | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| CHECKED | APPROVED | DRAWING NO. | REV. A |
| | | D3182 | SHEET 1 OF 1 |
| DATE | | TITLE | SCALE |
| 03.01.21 | | HINGE | 1:1 |
| A | 03.01.21 | NEW ISSUE | |

RELEASED
03.01.21

SHOP COPY

RETURN TO

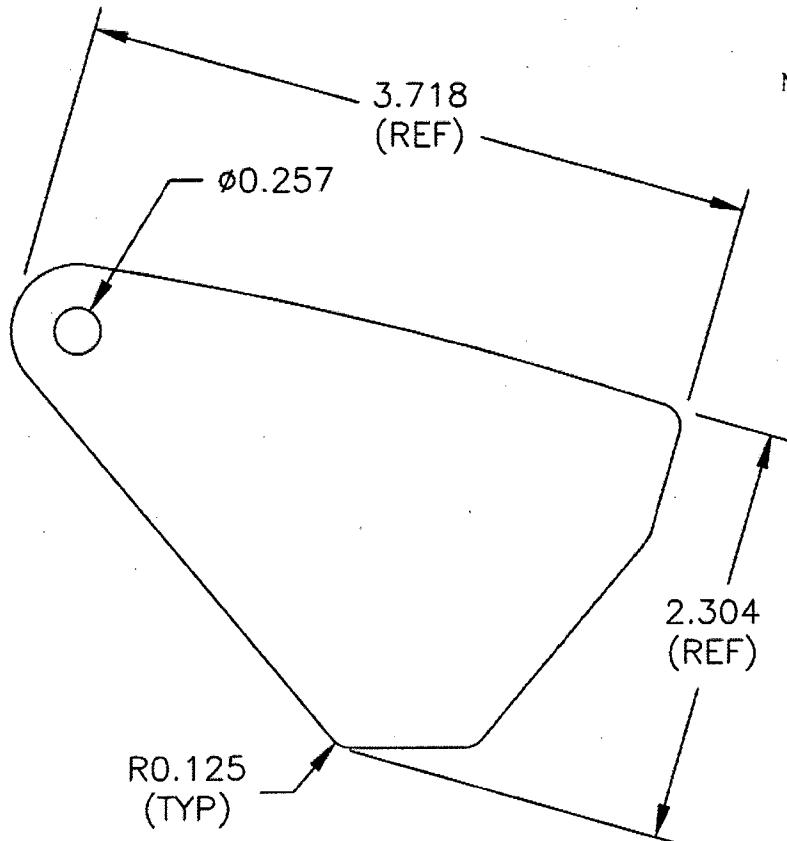
ENGINEERING

UNCONTROLLED COPY

SUBJECT TO AMENDMENT

WITHOUT NOTICE

WORK ORDER

NO. 534415*BT 09-11-5***D3182-1 HINGE**

- 1) MACHINE D3182-1 PER DART DWG "D3182-1.DWG"
- 2) MATERIAL: AISI 304/316 SS SHEET 0.125 THICK
(REF DART SPEC. M304S11GA)
- 3) FINISH: NONE
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 5) TOLERANCES ARE PER QSI 018 UNLESS OTHERWISE NOTED
- 6) ALL DIMENSIONS ARE IN INCHES

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